As of May 1st VIM Recyclers LP will be updating and modifying our drum recycling program

Why is VIM modifying the program?

1. To protect our employees
2. To be able to continue to ship and supply clean material
3. To help protect the waste water for those that are grinding and washing the drums
4. Reduce contaminants

Any drum that contains the following placards or symbols must be triple rinsed before they're placed on your Recycling trailer. If a drum does not have a hazard rating, it must be RCRA empty (and probably does not need to Be rinsed in most cases)





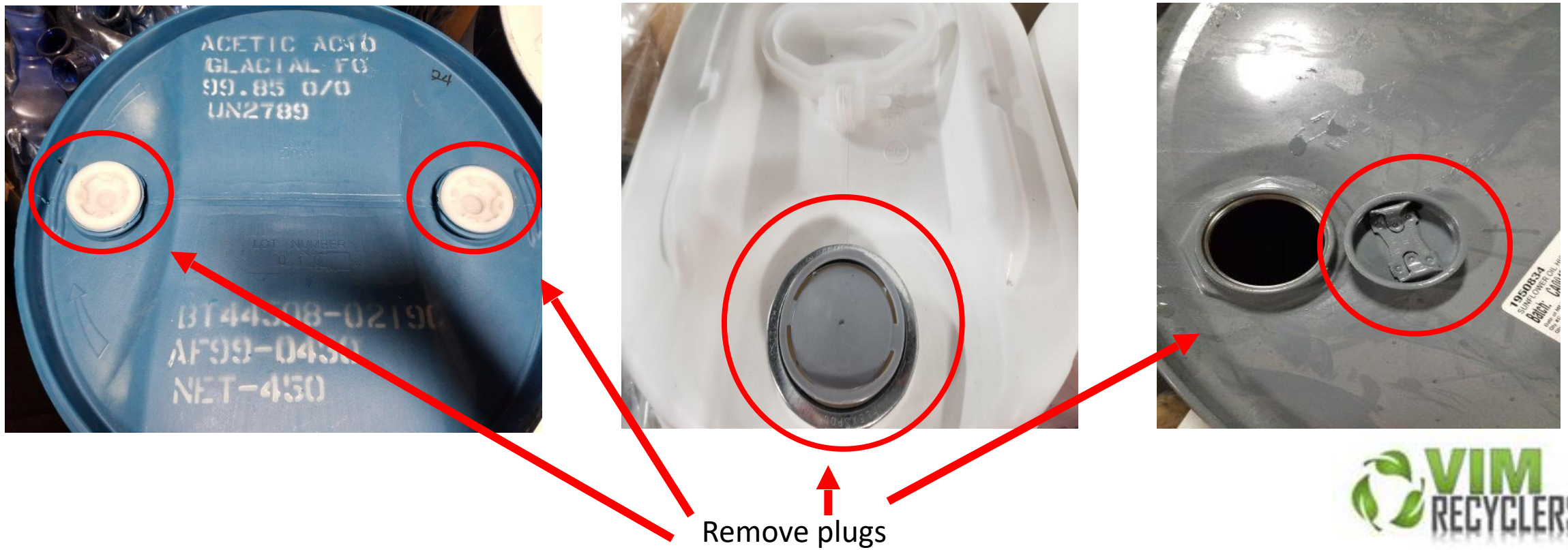
Once your container has been triple rinsed. THIS STICKER OR LABEL MUST BE ATTACHED TO THE DRUM, it will be easier for our employees to quickly identify this standardized tag.

We've attached this tag at the end of this document in multiple versions using Avery printing labels.

All bung plugs need to be removed prior to baling or loading on to your recycling trailer

Why do I have to remove the bung plugs?

1. Our employees can quickly check to see if wash water is in the bottom of the drum or if there are residual chemicals
2. Many bung plugs used to be made out of nylon that would sink in a wash line, most current plugs are made out of Polyethylene but the drum does not melt at the same temperature that the plug melts at, creating a poor end product

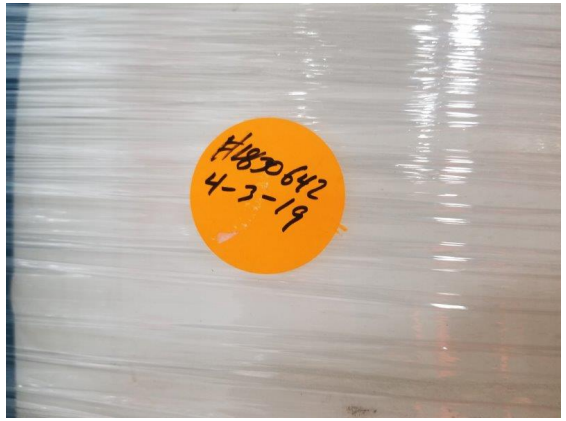


It’s important not to remove labels prior to shipping your drums to VIM for safety and proper handling
All drums are baled and destroyed at VIM Recyclers prior to leaving our facility





Customer has removed labels and hazard tags
This is not acceptable



As the drums arrive, we are dating them and recording trailer numbers so we can identify all drums and problem drums in the future

Proper procedure

This drum needs to be triple rinsed due to the hazard placards



Remove all
Bung plugs



When shipping
Drums on skids
Apply decal here



If you bale your drums apply the decal to the top of the drums



Triple rinse
Drums

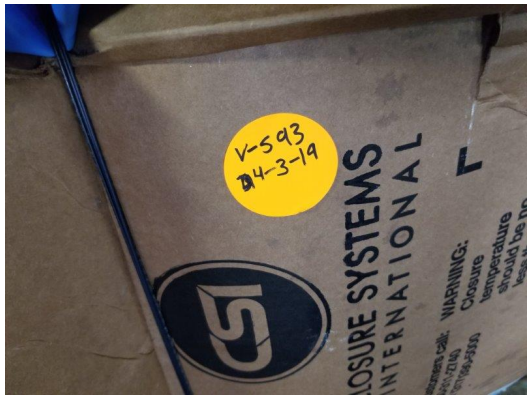
VIM can supply
Drum washers

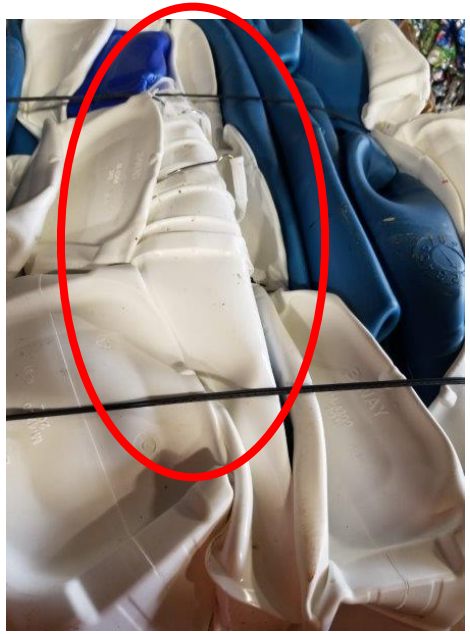


When the drum arrives we can quickly visually
Inspect it

VIM RECYCLERS

There are contaminants other than liquid that pose difficulties in the recycling process
Only 5 gallon HMW, 20 gallon HMW and 55 gallon HMW can be baled in with the drums
The bale below is an inbound bale unloaded on April 3rd





This bale also contains HD-Injection grade buckets with metal handles.

They also need to be removed



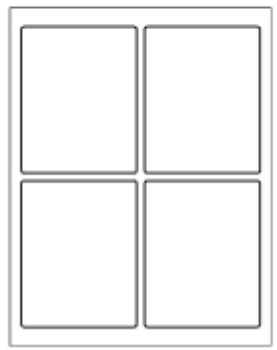
This bale contains HDPE plastic film
Inside of the bag is HD Frac-melt bottles
These materials need to be removed from This bale



Do not add any lids or metal locking rings to the bale
These must be removed prior to baling or shipping
Both items can be recycled
The lid can be placed in a gaylord
The metal ring can be placed in a gaylord of scrap metal

Template 6878

Print-to-the-Edge Shipping Labels
3-3/4" x 4-3/4"
4 per Sheet, White





VIM RECYCLERS

NOTICE

THIS CONTAINER HAS BEEN TRIPLE RINSED

